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South Tacoma Grille Installation

Immediately upon delivery, open all packages and check the contents of the shipment. Report any issues directly to SCP within 15 days. After 15 days, SCP will not be responsible for missing or damaged items.

INSTALLATION INSTRUCTIONS

Wiring for vans previously equipped with rectangular headlights.

1. Remove rectangular headlight assemblies from van by removing retaining screws and disconnecting lights.

2. Find the three pin connector that was previously connected to the outer square headlight. Cut this connector off. Using wire strippers, strip the ends of the of the three wires.



3. Take the supplied H4 harness and cut the male connector off the end. Be sure to mark which wire went to which pin of the H4 connector. Now connect the supplied harness to the three stripped wires on the van using the supplied crimp connectors. The diagram to the right shows which wires go to which. Colors of wire on your H4 harness may vary so reference the pins and not the wire color.



4. If you only want your inner headlights to act as high beams, cut and terminate the wire going to the low beam pin of the H4 connector for the inner headlights. See the diagram above for this pin location.
5. Repeat on opposite side of van.

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INSTALLATION INSTRUCTIONS

Wiring for vans previously equipped with single round headlights.

1. Remove the outer round headlight assembly by removing the 4 retaining screws. Disconnect the H4 connector.

2. Take your H4 connector splitter harness and connect the male end to the female H4 connector on the van harness.



3. If you only want your inner headlights to act as high beams, cut and terminate the wire going to the low beam pin of the H4 connector for the inner headlights. See the diagram to the right for this pin location.



4. Repeat on opposite side of van.

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INSTALLATION INSTRUCTIONS

5.75 Inch Headlight Bracket Assembly and Installation

Part Number: SCP-LIT-003-00

1. Lay out your chrome headlight retaining ring, the headlight backing ring, 3 M4 screws and nuts, and your 5.75" headlight.



2. Line up the backing to the tabs on the back of the headlight. The cutouts on the retaining ring should be at the top of the headlight.



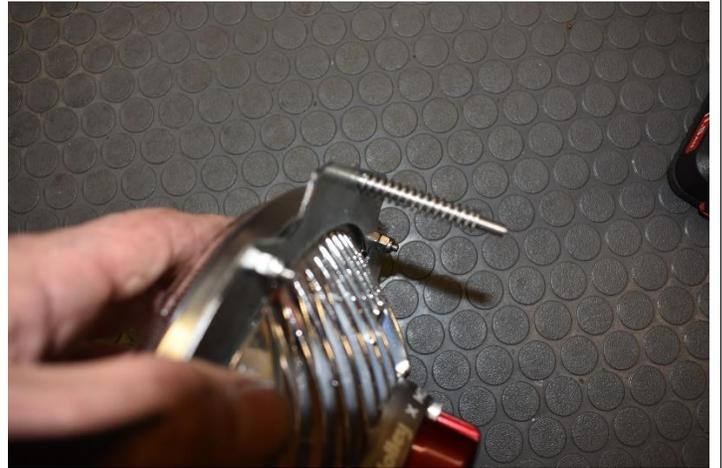
3. Place chrome retaining ring over headlight and align the holes. They will only align one way. Install the 3 screws and nuts through the three aligned holes. Tighten completely.



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4. Find your 3 M5 bolts and 3 springs. Slide your bolts through the remaining holes on the top and sides of the assembly. Slide the three springs over each bolt.



5. Place the assembly onto the housing bracket and start each of the three screws. Remember, you need to create a left and a right assembly so one assembly needs to be the mirror image of the other. Only tighten the screws down to the point that the springs are slightly in compression.



6. Place headlight assembly into van, connect it to the lighting harness, and use the grill to roughly locate it.
7. Drill the provided self tapping screws into the center of each of the 4 slots in the headlight bracket. Do not fully tighten each screw until you have aligned the light into the center of the South Tacoma Grill opening.

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8. Once the headlight has been located, tighten down the self tapping screws and repeat procedure on opposite side of van.



9. To align inner headlights we suggest watching a video on youtube. You will use the three M5 bolts to angle the lights.

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South Tacoma Grille Installation

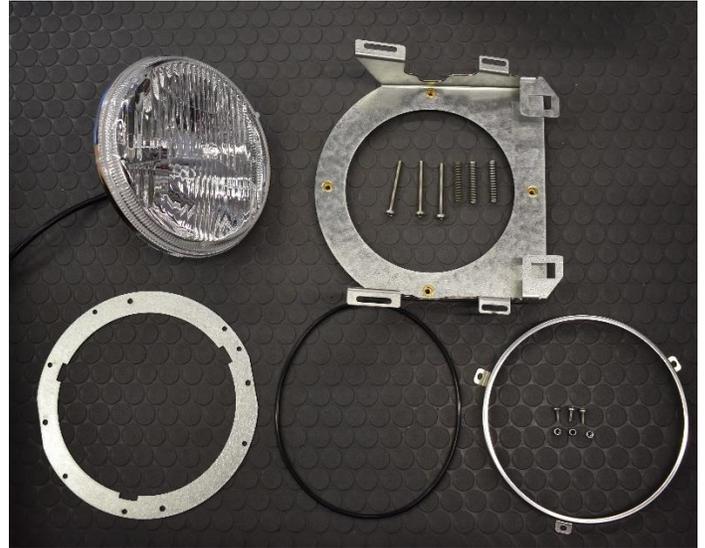
INSTALLATION INSTRUCTIONS

7 Inch Headlight Bracket Assembly and Installation

Part Number: SCP-LIT-001-00

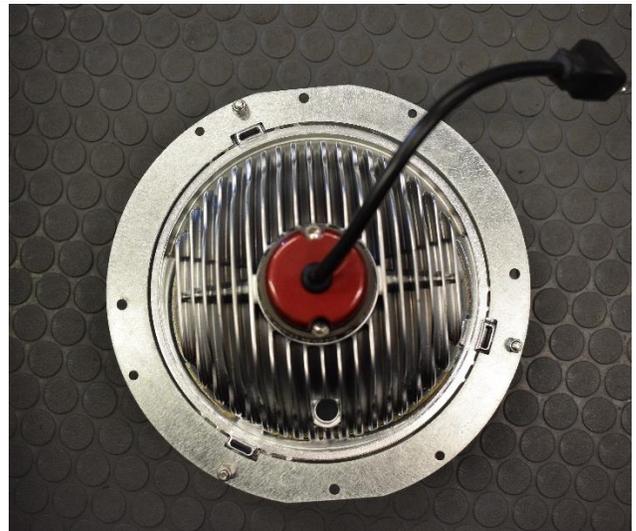
1. You will need the following parts (shown on right) to complete one side of the inner headlights.

- a. 1X 7" Housing Bracket
- b. 1X 7" Backing Ring
- c. 1X 7" Retaining Ring
- d. O-ring
- e. 3X M4 Screws
- f. 3X M4 Lock Nuts
- g. 3X M5 Screws
- h. 3X Springs
- i. 1X 7" Headlight



2. Lay out your chrome headlight retaining ring, the headlight backing ring, 3 M4 screws and nuts, and your 7" headlight.

3. Line up the backing to the tabs on the back of the headlight. The flat part of the retaining ring should be at the top of the headlight.



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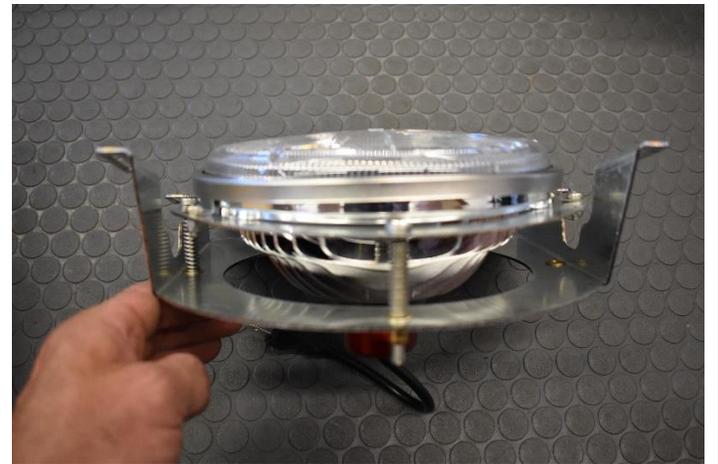
4. Place the supplied O-ring around the outer diameter of the headlight. Then place the chrome retaining ring over the O-ring and headlight and align the holes. They will only align one way. Install the 3 screws and nuts through the three aligned holes. Tighten completely.



5. Find your 3 M5 bolts and 3 springs. Slide your bolts through the remaining holes on the top and sides of the assembly. Slide the three springs over each bolt.



6. Place the assembly onto the housing bracket and start each of the three screws. Remember, you need to create a left and a right assembly so one assembly needs to be the mirror image of the other. Only tighten the screws down to the point that the springs are slightly in compression.



7. Place headlight assembly into van, connect it to the lighting harness, and use the grill to roughly locate it.

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8. Drill the provided self-tapping screws into the center of each of the 4 slots in the headlight bracket. Do not fully tighten each screw until you have aligned the light into the center of the South Tacoma Grill opening.

9. Once the headlight has been located, tighten down the self tapping screws and repeat procedure on opposite side of van.



10. The clip installed in the image to the right must be taken from your old headlight bucket assemblies. If you do not wish to do that, you can purchase the clips on our website.



11. To align inner headlights we suggest watching a video on youtube. You will use the three M5 bolts to angle the lights.

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South Tacoma Grille Installation

INSTALLATION INSTRUCTIONS

South Tacoma Grille Emblem Adapter Assembly

1. Attempt to remove the emblem from your old grille. This can be done by prying at the metal clips that retain the emblem. If successful, reinstall the emblem onto the emblem adapter and secure it with the clips. If the pins on the emblem break, continue to the next step.
2. Open your single use epoxy packet and stir it with the popsicle stick.
3. Fill the holes for the emblem pins in the adapter with epoxy.
4. Locate the emblem onto the adapter and allow epoxy to dry.
5. Install emblem adapter to grille.

INSTALLATION INSTRUCTIONS

South Tacoma Grille Installation

Part Number: SouthTacomaGrille

1. Remove your old grill from your van.
2. Remove the center pin by prying the rubber washer off it then pulling the pin out of the hole. Be sure not to damage the pin or washer as you will reuse them. If you damage your rubber washer or pin we have them for sale.

3. Take that pin and rubber washer and install them onto your South Tacoma Grille.



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South Tacoma Grille Installation

4. Align your grille to your van and hook the bottom tabs over the sheet metal lip on the bottom of your van.



5. Rotate the grille into place and push the pins into the retaining clips.
Note: Early vans will use all 4 pins, late vans will only use the two outer pins.



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6. Push the center pin in and rotate it until it locks into place.



7. If you have not already, clip your center emblem into your grille. Assembly is now complete.